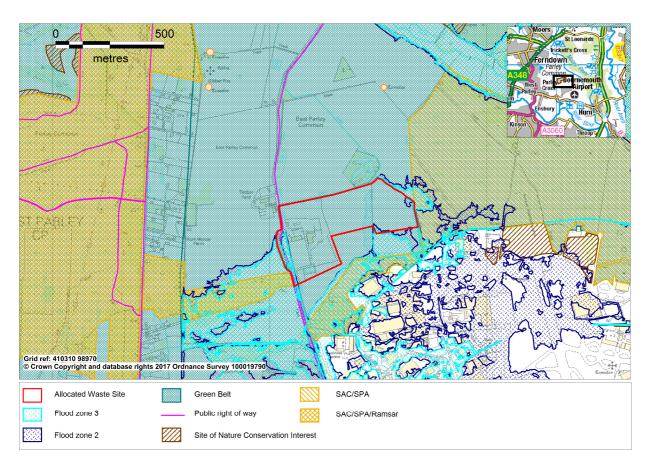
#### Bournemouth, Dorset and Poole Waste Plan Site Allocation – December 2017

**Reference**: Inset 7 **Site Name**: Eco-Sustainable Solutions, Parley



#### **Site Information**

Site Location Inc. administrative	Eco-Composting, Chapel Lane, Parley	
area	Christchurch Borough Council	
Parish/Town Council	Hurn parish	
Landowner/Agent	Site being promoted by Eco-Sustainable Solutions	
Description of Site	This is an existing waste management and recycling facility	
	incorporating the following waste management activities;	
	Inert Soils Recycling Facility	
	Open Windrow Composting	
	Road Sweepings Recycling & Recovery	
	Wood Waste Recycling and Recovery	
	Food Waste Transfer Facility in support of AD Plant in Piddlehinton	
	In Vessel Food Waste Composting	
	Anaerobic Digestion (permitted but not yet developed)	
	Bio-Energy Facility	
	Permission has recently been granted for the reconfiguration of	
	existing and consented development, introduction of new plant	
	and processes and an increase in permitted throughput.	

### New processes and facilities approved in the 2015 Planning Permission include:

A new Solid Recovered Fuel Processing Plant A new Liquid Waste Processing Pant

An increase in the permitted site area to c.16.8ha (Boundary as shown above)

An increase in overall waste throughput capacity at the site from the currently permitted 210,000tpa to 266,000tpa

#### Site area

#### 16.08ha

#### Range of facilities being considered

#### Range of facilities being considered for future development:

The current site permission includes a 60,000tpa AD plant and associated digestate processing works and gas upgrading plant. This planning application was begun in early 2013 and the operating climate for food waste processing has changed greatly since that time. The site promoter now considers that development of this plant would be too large a commercial risk for the company to undertake. This is due to current Government Policy on assistance with waste-to-energy plants, coupled with the large number of permitted AD plants in Dorset and neighbouring counties that can or could be made able to accept food waste and the ongoing shortfall of available waste in this region for current and potential AD capacity.

Eco propose to continue using their existing Food Waste Transfer Facility, at Parley, to receive and bulk the incoming food waste from the east of the county for treatment at the company's AD plant at Piddlehinton. Food waste from elsewhere within Dorset is also deposited directly at Piddlehinton. It is understood that Eco have operating agreements with other nearby AD plants so that any excess food waste has a processing route through partner AD facilities should Piddlehinton not be able to take the material.

Eco propose to replace the currently permitted AD unit with a Waste to Energy (WtE) recovery plant to receive and process a proportion of the County's residual waste.

The currently permitted SRF plant would not be required as the site would produce no export SRF fuel. Therefore the existing permission would need to be amended to allow the site to receive and recycle/recover bulky waste. Recyclates from this unit would be removed from site for onwards processing elsewhere while material to be recovered would be sent straight to the proposed onsite WtE plant.

Further intensification of permitted operations is also proposed see below for further details.

Description of Potential development	An Energy from Waste facility would comprise of a single unit incorporating reception and processing plant within one, so
development	enabling the efficient management of the system and control of
	any emissions.
	The system will require a stack but emissions would be belonged
	The system will require a stack but emissions would be balanced against the reduction in overall site emissions through the
	replacement of the AD plant (with its associated flare system) and
	the cessation of In Vessel Composting operations on site.
	Work is ongoing to establish the optimum location of an EFW
	facility given the adjacent airport and runway and the location of
NA/anta musus and to be many and	sensitive habitats.
Waste proposed to be managed	Local authority collected waste (waste from the householder), and Commercial and Industrial Waste
Traffic Generation	The Environmental Statement associated with the recent planning
	permission (PL\1700\13 8/14/0515) used automatic traffic
	counters to ascertain the existing levels of traffic associated with
	the site. The results indicated that there are currently on average 560 vehicular movements per day to the Eco Site. This includes
	movements associated with circa 50 employees.
	As explained within 'Tonnage proposed to be received and/or
	managed at the Parley site' the proposed operations could
	approximately double the throughput of the site. This would not
	double the number of vehicle movements as, nearly half of the
	throughput will be dealt with on site, requiring no transport elsewhere. Therefore, a doubling of the site input tonnage would
	only lead to an increase in traffic impact by half over currently
	permitted levels from approximately 560 to 840 average daily
	movements.
Access Considerations	Access to the facility is gained from Chapel Lane which connects to
	the B3073 main distributor at the Chapel Gate roundabout via a
	collector road (Chapel Gate). Chapel Gate also provides access to Aviation Business Park West and the western (non-public) access
	to Bournemouth Airport.
	Any increased traffic would be dealt with through the improved
	Chapel Lane access and internal site infrastructure included within
	the 2015 planning permission.
Relevant Local Planning Policy	The site is an existing permitted waste management and recycling facility.
Approx. tonnage proposed to be	Currently Approved Operations:
received and/or managed at the	• Inert Soils Waste for recycling – 85,000 tonnes per annum
Parley site	rising to 120,000 tonnes per annum over the life of the WLP
	<ul> <li>Green Waste for recycling – 50,000 tonnes per annum rising to 70,000 tonnes per annum over the life of the WLP</li> </ul>
	<ul> <li>Combined Wood Waste for recovery – 43,000 tonnes per</li> </ul>
	annum rising to 50,000 tonnes per annum over the life of the
	WLP
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	<ul> <li>Food Waste for transfer to AD – 25,000 tonnes per annum rising to 30,000 tonnes per annum over the life of the WLP</li> <li>Maize for the AD Process – Not Required</li> <li>Road Sweepings Waste for recycling and/or recovery – 42,000 tonnes per annum rising to 50,000 tonnes per annum over the life of the WLP</li> <li>PAS100 Liquid Waste for recovery – Not Required. Will be delivered direct to Piddlehinton as now.</li> <li>Screenings from Piddlehinton – Will be sent to WtE Plant</li> <li>SRF – Will be sent to WtE Plant</li> <li>Proposed Operations (in addition to the above):</li> <li>Residual Waste for recovery through WtE – circa 160,000 tonnes per annum</li> </ul>	
Approximate Distance from	Poole – 9.9kms	
settlements where waste will	Bournemouth – 5.1kms	
derive?	Wimborne – 10.2kms	
	Blandford – 23.3kms	
	Dorchester – 42.5kms	
	Bridport – 64.8kms	

#### **Site Assessment**

#### Part 1 - Sustainability Appraisal

Colours shown below have been attributed to each category to aid the assessment of the site, based on the level and/or nature of potential impact. For example, red highlights a significant/absolute constraint whilst green highlights where the issue is unlikely to be a constraint to development. Positive impacts may also be identified under this category. Further details on the assessment process can be seen in the Sustainability Appraisal Report.

Category	Assessment	Constraint	Opportunity
Site and adjacent land	The site is an existing waste facility situated in the		
uses	countryside a short distance north of Bournemouth		
	Airport and an adjacent employment area (Aviation		
	Business Park West).		
	Site is in the Green Belt		
	A Materials Recycling Facility (MRF) is also situated		
	approximately 800 metres south of the main access to		
	the existing facility.		
	To the north of the existing facility is open land that		
	has been developed for a large solar energy farm		
	covering much of this area.		
Impact on sensitive	One residential property and a further eight		
receptors	commercial premises within 250m.		
	The nearest dwelling (Whitemere House) is situated a		
	short distance (60m) north of the existing main access		

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	and a further three residential dwellings (Church		
	House, Chapel Gatehouse and Barnabas Lodge) are		
	situated south of the MRF, the nearest being		
	approximately 900 metres from the main site		
	entrance.		
	The facility is situated in close proximity to the Aviation Park West business park.		
Where is waste managed	A strategic facility is being promoted for this site,		
at this facility likely to	therefore waste would arise from throughout the plan		
1			
derive?	area.		
Energy from Waste	The WtE plant could export electricity to Aviation Park		
Opportunities	West (APW) and Bournemouth airport (BA), with any		
	excess being sent to the national grid. It is understood		
	that this export system would work alongside the Bio		
	Energy Facility. The WPA understands that discussions		
	with APW/BA are already underway with a view to		
	installing this supply system during development		
	works.		
	It is also proposed that, should it prove commercially		
	viable, the WtE plant is used to supply heat to a		
	community heating scheme installed through APW and		
	also the proposed new housing development situated		
	SE of the B3073/A347 junction at Parley.		
	The WtE plant would produce some 15MW of		
	electricity. This would be base load power and would		
	complement well the current 70MW of peak power		
	generation installed as solar panels across the		
	neighbouring land.		
Traffic/Access	Local Highway Authority (DCC)		
	Initial Response (17/09/14)		
	No in principle objection providing that the appellant		
	mitigates their impact along the B3073 corridor where		
	there is significant traffic congestion. DCC have		
	received money through the LEP for significant		
	improvements along this route that will be		
	implemented over several years. This money is to be		
	· · · · · · · · · · · · · · · · · · ·		
	combined with developer and county contributions to		
	deliver a range of schemes designed to unlock		
	development potential at the airport and surrounding		
	area and to deal with traffic on the B3073. Mitigation		
	is likely to be in the form of a contribution towards the		
	corridor improvements.		
	Further comments from Local Highways Authority Fob		
	Further comments from Local Highways Authority - Feb		
	<u>2016</u>		
	As previously advised in 2014, no objection in		
	principle. The B3073 is often congested and mitigation		

	will be required, in the form of a contribution towards	
	the corridor improvements.	
	Additional comment from the Local Highways	
	Authority based on EfW facility and further	
	intensification (560 to 840 average daily movements)	
	As previously advised in 2014, no objection in	
	principle. The B3073 is often congested and mitigation	
	will be required, in the form of a contribution towards	
	the corridor improvements.	
	Highways England	
	Initial comments (April 2016)	
	Based on additional residual capacity (up to 60,000tpa)	
	We note the traffic generation being seen as the	
	baseline as the development proposals have planning	
	consent. Therefore we can only consider the impact of	
	expanding the SRF facility. We understand that this	
	would be an increase in movements of between 20-30	
	vehicle movements daily. This does not appear to be a	
	large increase, but any application forthcoming would	
	need to provide information on trip distribution and	
	timing, although we would not have major concerns at	
	this stage based on the figures provided	
	Additional comments received by Highways England	
	based on EfW facility capacity circa 160,000tpa	
	(received 08/08/16 during consultation)	
	Since the Draft Waste Plan consultation, Eco	
	Sustainable Solutions have proposed an increase to the	
	tonnage of material that could be managed through a	
	new energy from waste facility and intensification of	
	permitted operations. Trips to and from the site will	
	increase. We would welcome pre application	
	discussions to discuss impacts on the SRN.	
Transport Planning (April	DCC Transport Planning Response (April 2016)	
2016)		
	For information, housing development at West Parley	
	with associated infrastructure is allocated in Local	
	Plan. Also further employment development at	
	Aviation Park (Bournemouth Airport). Successful	
	Growth Deal funding through Dorset LEP for improving access to the Airport with possible further funding if	
	successful.	
Public Rights of Way	Chapel Lane, the access to the existing facility, is a	
. ablic hights of way	bridleway (E62/4). A further bridleway (Route E62/29)	
	runs in parallel to Chapel Lane along its western side.	
	- 2000 to parametra enorge zame arong to western side.	

Protection of Water	Environment Agency Initial Response based on	
Resources	additional residual waste capacity (up to 60,000tpa)	
(Hydrology/groundwater/		
surface water and	No objection in principle provided that the following	
flooding)	points are addressed.	
	Environmental Permit	
	The existing site has a previous history of odour issues.	
	Any new activity that may cause odour may be met	
	with opposition unless suitable control methods are	
	put in place.	
	The plan is for the site to accept 10,000 tonnes per	
	annum (potential for 60,000 tonnes per annum) of	
	putrescible waste. Storage/processing of this waste	
	type will create odour. The Solid Recovered Fuel (SRF)	
	incineration process will also create odour. Any	
	approved plan for the activity should factor these risks	
	into the development, particularly as the business park	
	to the south east of the site expands.	
	Additional comments received by the Environment	
	Agency based on EfW facility	
	No objection to proposals and no further comments	
	over and above those previously made in earlier	
	consultations. (Comments made to formal Waste Plan	
	consultation August 2016)	
	Constitution / tagast 2010/	
	Are further studies recommended?	
	Flood risk	
	Part of site is in FZ 2 and 3. A Sequential Approach to	
	flood risk is required, ie only developing in FZ1 part of	
	site. Detailed Flood Risk Assessment (FRA) required to	
	assess the fluvial flood risk, and other sources of flood	
	·	
	risk. FRA also to include surface water management up	
	to the design event.	
	Part of the site shown to be at risk of flooding from	
	_	
	surface water.	
	Where there are 'ordinary' watercourses on site then	
	there may be a requirement for Land Drainage	
	Consent from the Lead Local Flood Authority (Dorset	
	County Council) should any proposed works affect the	
	flow of the watercourse(s).	
Surface Water	Lead Local Flood Authority - Initial Response based on	
Saliace Water	additional residual waste capacity (up to 60,000tpa)	
	(February 2016)	
	11 CO. Mary 2010)	

	<ul> <li>development on the site dominates.</li> <li>Some open areas of land to the east are being managed for nature conservation reasons.</li> </ul>	
	<ul> <li>Infrastructure associated with the existing</li> </ul>	
	Key Characteristics	
	area just north of the Bournemouth airport complex.	
	Within the Moors River Terrace landscape character	
	Context	
	DCC Landscape Officer	
	4.3kms west of New Forest National Park.	
	Wiltshire AONB, 12.4kms north of Dorset AONB and	
Visual Intrusion	Site is 9.8kms east of Cranborne Chase and West	
Land Instability	No issues identified	
	No further comments	
	Additional comments received based on EfW facility (June 2016)	
	issues fall to the EA, as regulator for Water Resources.	
	adjoining the site. Water quality / contamination	
	works impacting upon any OW channels within or	
	management and Land Drainage Consent (LDC) for	
	LLFA, are the lead agency in terms of surface water	
	Agency's (EA) previous input, and confirm that DCC, as	
	protected and that no off-site worsening results. To this end we are in agreement with the Environment	
	requirements of the NPPF to ensure that the site is	
	need to comply with current guidance and the	
	consideration of surface water management would	
	east towards the Moors River. The necessary	
	eventually appear to join a receiving system, flowing	
	adjoining mapped Ordinary Watercourses (OW), which	
	drainage is unclear, with all (four) boundaries	
	consultee for surface water management . Existing site	
	involvement and consultation as LLFA and statutory	
	Major development proposals require our (DCC/FRM)	
	configuration of any subsequent (planning) proposals.	
	likely to represent major development, subject to the	
	total site is given as 17 ha, and is therefore highly	
	events (100/1000yr), as isolated ponding. The	
	surface water flooding during more significant rainfall	
	risk of fluvial flooding), it shows some indicative	
	Whilst the site falls largely within Flood Zone 1 (low	

- Large area to the north being developed as a solar farm.
- One public right of way runs up the western boundary of the existing site.
- There are no other publicly accessible view points or sensitive visual receptors.

#### **Landscape Value**

The landscape for the existing operation has little landscape value but the far eastern land bordered by the red line has a very high landscape value in that has been managed for nature conservation reasons.

# Landscape Susceptibility to Waste Management Facility Development and Opportunities for Mitigation and/or Enhancement

The existing site is not susceptible to the development in question, partly due to its limited public access and the number of visual receptors. However, the far eastern fields are very susceptible and should not be pursued with any built development.

There are significant mitigation enhancement opportunities, for example, for the eastern site, to produce a comprehensive landscape scheme for the site and also to reinforce the long term landscape and ecological management objectives for the whole area, including the eastern part of the site. This would include heathland and other habitat restoration and creation measures to help link up areas of heathland to the east (Merritown Heath) and to the west (Parley Common).

#### Conclusion

Subject to agreement of the landscape and ecological plans for the site there are no significant landscape and visual issues on this site apart from those mentioned for the eastern allocation.

## Additional comments received February 2016 relating to stack heights

The detailed location of any stack needs to be carefully considered to minimise visual impacts and for example to ensure existing trees and other vegetation, and any additional landscape treatment such as planting and association with existing infrastructure, is used to help mitigate adverse visual impact. Detailed design considerations such as colour, texture and finish and

	its location as far from public receptors are also key	
	aspects to consider. The site is visually susceptible to a	
	stack of up to 100m in this flat and open landscape and	
	it therefore creates a much wider zone of visual	
	influence than the previous landscape assessment	
	criteria which was based on different infrastructure	
	height/mass.	
	Additional comments received based on EfW facility	
	No additional comments (May 2016)	
Green Belt	This is an existing waste management facility in the	
diceil beit	green belt.	
	Green Belts have special protection in respect to	
	development. In preparing Local Plans, waste planning	
	Authorities should first look for suitable sites and areas	
	outside the Green Belt for waste management facilities	
	that, if located in the Green Belt, would be	
	inappropriate development. Local planning authorities	
	should recognise the particular locational needs of	
	some types of waste management facilities when preparing their Local Plan.	
Nature Conservation	DCC County Ecologist (March 2016)	
Nature Conservation	Dec county Ecologist (Water 2010)	
	The far south eastern areas adjacent to the new	
	boundary are designated for ecological enhancement	
	and restoration in line with the wider ecological	
	management objectives for the area.	
	management expectives for the area.	
	Consideration must be given to the conclusions of the	
	Habs Regs Assessment for the recently granted	
	planning permission for the SFR. This mentions	
	possible impacts from gaseous emissions on the	
	adjacent heathlands (which would be greater if the	
	size of the SFR increased), and also designates an area	
	to be managed for conservation to mitigate any	
	possible impacts on the Dorset Heaths SAC. This new	
	proposal should not be allowed to affect the	
	conservation management of the mitigation area. The	
	new proposal will need to be assessed under the	
	Conservation of Habitats and Species Regs, 2010.	
	SPA, DT/A007, Dorset Heathlands, SAC, DT/A012,	
	Dorset Heaths, SSSI, SU10/002, Hurn Common	
	adjacent to eastern boundary and to the south. As	
	above plus Ramsar, Dorset Heathlands and SSSI,	

	SZ09/005, Parley Common adjacent to western	
	boundary. SSSI, SZ19/002, Moors River System, 600m	
	to north west of site.	
	SNCI	
	'Hurn Airport – NE Industrial Area' 280m to the east of	
	the site.	
	Additional comments received based on EfW facility	
	(May 2016)	
	Glad to note the drawing back of the site boundary to	
	exclude the south eastern area which forms part of the conservation management area under the existing	
	planning permission.	
	planning permission.	
	The new proposals may still have impacts on the	
	adjacent heathland from gaseous emissions from the	
	WtE stack. However these will be subject to a Habs	
	Regs Assessment at the planning application stage as	
	well as being subject to all the usual constraints such	
	as Environmental Permitting. At this stage any residual	
	uncertainty can be covered by a policy addition in the	
	Waste Combined Plan, specific to this site.	
Historic Environment	Historic Environment Team Initial Response	
	Bowl Barrow on Parley Common, 400m north of the	
	site.	
	Books to the control of the control	
	Particularly as an existing site, there is considered to	
	be no archaeological reason for concern. However, I	
	note the presence of a grade II listed building, the church of St Barnabas which is of Victorian date, a	
	couple of plots to the south.	
	couple of plots to the south.	
	Additional Comments received by the Historic	
	Environment Team April 2016	
	Previous comments still apply.	
Airport Safety	Adjacent to Bournemouth airport	
Air Quality Inc. Dust	No AQMA's within vicinity	
7 Quality Inc. Dust	140 / Quality Switching vicinity	

Sustainability Appraisal Summary	
This is proposed additional capacity at an existing waste site.	AMBER

Although other sites may be better located this is an existing waste management facility which provides benefits from co-location.

The site is in the green belt. There are also potential conflicts between the need to protect ecological interests and stack height in close proximity to the airport.

#### Part 2 - Deliverability/Viability

Assessment	Constraint	Opportunity
This site is being actively promoted by the landowner/operator therefore		
there should be no issues with deliverability in this sense.		
There is the potential for abnormal costs associated with ensuring		
aerodrome safeguarding issues are adequacy addressed whilst ensuring		
no Likely Significant Effects on European sites. This is being investigated		
by the site promoter, the WPA are not aware that these issues are a		
significant constraint to viability.		

Deliverability/Viability Conclusion	
No significant issues of deliverability have been identified, subject to mitigation	YELLOW
measures to protect European sites and aerodrome safeguarding being addressed	
and deliverable.	

#### **Development Considerations**

The Development Considerations for each site comprise specific requirements, issues and opportunities that should be addressed through a planning application. They are set out in the Waste Plan and re-produced within this site assessment for completeness. It should be noted that the Development Considerations do not comprise an exhaustive list of matters to be considered.

- Appropriate assessment in accordance with the Conservation of Habitats & Species Regulations (2010).
- Long-term restoration of surrounding heathland given the site's proximity to ecological designations.
- Given the sites location, next to Aviation Park West, Bournemouth Airport and other large developments, opportunities for combined heat and power should be explored and provided if practicable.
- The issues of appropriate stack height, colour and lighting must be addressed with regards to aerodrome safeguarding and minimising landscape impacts.
- Any increased traffic would rely upon the improved Chapel Lane access and internal site infrastructure included within the 2015 Planning permission. Mitigation to address congestion in the area likely to be in the form of a contribution towards B3073 corridor improvements.
- There should be no net loss of capacity for waste streams that would affect the Waste Plan's spatial strategy. Latest figures should be drawn from published monitoring reports, other relevant information and discussions with the Waste Planning Authority.

- Suitable controls to minimise odour from the site to acceptable levels will be required.
- Development of a comprehensive landscape and ecological scheme for the site, with particular attention to mitigation enhancement opportunities for the eastern fields, that are very susceptible to development, and detailed design considerations to minimise visual impacts from any associated stack.
- Development should demonstrate that there would be no further harm to the openness and purpose of the Green Belt. High standards of design and landscaping will be expected for development within the Green Belt.
- Application of the sequential test required as small parts of the site are situated within FZ2&3